Pollution Control Management (PCM) for Unit Investor of Economic Zone

Name of Industry:

Name of Economic Zone:

Type of Industry:

Project Category According to ECR'97:



 $Bangladesh\ Economic\ Zones\ Authority\ (BEZA)$

Prime Minister's Office

www.beza.gov.bd

Abbreviation

CETP : Central effluent Treatment Plant

DoE : Department of Environment

ETP : Effluent Treatment Plant

PCM : Pollution Control Management

STP : Sewage Treatment Plant

mmcfd : Million Cubic Feet per Day

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1 Outline of the Project

1.1 Summary of the Project

The following information must be filled up to provide an overall image of the project:

Table 1.1: Brief Summary of the Project

| Name of the Project | | |
|--|---------|------------|
| Name of the Investor | | |
| Location of the Project | | |
| Name of the Economic Zone | | |
| Village | | |
| Thana | | |
| District | | |
| Latitude and Longitude | | |
| General Climatic Conditions | | |
| Monthly Mean Maximum Temperature | | |
| Monthly Mean Minimum Temperature | | |
| Relative Humidity | | |
| Annual Rainfall | | |
| Accessibility | | |
| Road Connectivity (Nearest National Highway) | | |
| Nearest Airport | | |
| List of Nearest Industries within the EZ | | |
| Nearest Bodies of Water | | |
| Name of nearest River | | |
| Distance of nearest river from site | | |
| Number of water bodies located within the vicinity of Project site | | |
| General Information of the Project | | |
| Project Category | ☐ Green | ☐ Orange-A |
| Type of Project | | |
| Total Area of Land | | |
| Name of Product | | |
| Fuel Requirement | | |
| Water Requirement & Source of Water | | |
| Quantity of Discharge Water | | |

1.2 Description of the Site

1.2.1 Location of the Site

Location map must be attached with the document with distance of nearest establishments (**Annexure 1.2.1**). Details of the position and environmental setting of the site. The following information must be filled up to describe the environmental setting:

Table 1.2: Environmental Setting of the Proposed Project Site

| Project Location | | |
|--|-----------------------------|-------------|
| Site Coordinates | | |
| General Elevation | | |
| Plant Site Topography (On site land type) | | |
| Present land use at the site | | |
| Name and Distance of the Nearest Highway | | |
| Name and Distance of the Nearest Railway Station | | |
| Name and Distance of the Nearest Airport | | |
| Name and Distance of the Nearest Seaport | | |
| Name and Distance of the Nearest Major Water Bodies | | |
| Name and Distance of the Nearest Town/ City | | |
| Name and Distance of the Nearest Village | | |
| Seismicity | □ Zone I □ Zo | ne II |
| Hills/Valleys | □ Yes | □ No |
| · | Distance from Site (if chec | ked "Yes"): |
| Archaeologically important places within 5 km | □ Yes | □ No |
| Radius | Distance from Site (if chec | ked "Yes"): |
| Critically Protected areas | □ Yes | □ No |
| | Distance from Site (if chec | ked "Yes"): |
| Reserved/ Protected Forests | □ Yes | □ No |
| | Distance from Site (if chec | ked "Yes"): |

| Defense Installations within 5 km radius | □ Yes | □ No |
|--|----------------------------|--------------|
| | Distance from Site (if che | cked "Yes"): |
| 1.2.2 Photographs of Site | | |
| Four photographs covering the entire site is ins | arted below: | |
| rour photographs covering the chure site is his | cried below. | |
| | | |
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Figure 1.1: Photographs of the entire Project Site

1.2.3 Planned Area Occupancy

List of Land Occupancy of each individual infrastructure of the project are listed below. Please leave the box blank if any the infrastructure is not applicable for the project.

Table 1.3: List of Area Occupancy of each individual infrastructure of the project

| SL No. | Infrastructure | Occupancy (m ²) | Total Percentage of Land Use |
|-----------|---|-----------------------------|-------------------------------------|
| | ☐ Office/Administrative Building | | |
| | ☐ Factory/Production Space | | |
| (a) | ☐ Effluent Treatment Plant (ETP) | | |
| | ☐ Sewage Treatment Plant (STP) | | |
| | ☐ Raw Material Storage | | |
| | ☐ Generator | | |
| (b) | ☐ Paved Ground (e.g. Internal road, open parking, driveway, underground | | |
| (c) | □ Vacant Space/ Green Space | | |

Note: According to Bangladesh Economic Zones (Construction of Building) Rules, 2017, the rules mentioned below must be followed:

- Maximum 50% of the total area shall be covered by factory building, power house, storage, covered parking, ETP, overhead STP etc.;
- b) 30% of the site shall be covered by the drive way, open parking, 50 sqm guard room, fire command center, cycle stand, internal roads, underground water tank and septic tank; and
- c) 20% of the sit shall be open to sky soak area; provided that soaking soft pave may be used instead of green grass or naked earth in the open space.

1.2.4 Layout of the Project

The layout plan of the proposed Project/Factory must be attached with the document (**Annexure 1.2.3**). The layout will include:

- Details of proposed Project including associated facilities (e.g. ETP)
- Inventory of nearby existing industries

1.3 Details of Product

Table 1.4: Product Detail of the Proposed Industry

| Particulars | Description |
|-------------------------------|-------------|
| Name of Product | |
| Amount to be Produced | |
| Name of By-product | |
| Amount Produced (by-produced) | |

1.4 Raw materials

Table 1.5: Details of Raw Materials for the Proposed Industry

| Particulars | Description |
|---|-------------|
| Name of Raw Material | |
| Amount to be Required (t/day or m³/day) | |
| Reason for the Choice of Raw Material | |

1.5 Production Process

1.5.1 List of Main Production Equipment

All the production equipment will be listed below. Please add more rows if necessary.

Table 1.6: List of the Main Production Equipment for the Proposed Industry

| SL No | Name of Equipment | Number |
|----------|-------------------|--------|
| 1 | | |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |

| SL No | Name of Equipment | Number |
|----------|-------------------|--------|
| 6 | | |
| 7 | | |
| 8 | | |
| 9 | | |

1.5.2 Process Flow Diagram

The project flow diagram will be attached with this document (**Annexure 1.5.2**). The diagram is a representation of the whole production process.

1.5.3 Details of Workforce

The number of people working in different departments needs to be listed in the table below.

Table 1.7: Details of Workforce for the Proposed Industry

| Particulars | Number of Persons | |
|---------------------------|-------------------|--|
| Office | | |
| Officer | | |
| Office Employee (Workers) | | |
| Factory | | |
| Supervising Officer | | |
| Production Worker | | |
| Maintenance Worker | | |
| Transportation | | |
| Supervisor | | |
| Transportation Worker | | |

1.6 Energy consumption

Please leave the fields which are not applicable for the industry blank.

Table 1.8: Description of Energy Consumption

| Particulars | Description |
|--|-------------|
| Fuel | |
| Type of fuel | |
| Amount to be required (t/day or m³/day or mmcfd) | |
| Method of transportation | |

| Particulars | Description |
|--|---|
| Storage Capacity (t/day or m³/day or mmcfd) | |
| Electricity | |
| Required amount (units/day) *1 Unit = 1 kWh | |
| Source of electricity | |
| Water | |
| Source of Water | □ Supplied □ Surface Water □ Groundwater □ Recycled Water □ Harvested Rainwater □ Others: |
| Area of Rainwater Harvesting (m ²) | |
| Amount to be required (m³/day) | |

Note: According to Article 22 of Bangladesh Economic Zones (Construction Building) Rules, 2017, the plot must incorporate a rainwater harvesting system designed to capture roof run – off from a minimum of 200 m^2 (or 50% of the available roof catchment area for roof areas less than 400 m^2) during regular rainfall events.

1.7 Description of the wastes

Table 1.9: Details of Wastes Produced in the Proposed Industry

| Particulars | Description |
|-------------------------------|-------------|
| Effluent | |
| Amount of Effluent (m³/day) | |
| Contents of Effluent | |
| Solid Waste | |
| Amount of Solid Waste (t/day) | |
| Contents of Solid Waste | |
| | |
| | |

1.8 Schedule of the Industry

1.8.1 Construction Schedule

Table 1.10: Construction Schedule of the Proposed Project/ Industry

| Particulars | Description |
|---------------|-------------|
| 1 di dedidi 5 | Description |

| Date of Starting Construction | |
|------------------------------------|--|
| Date of Completion of Construction | |
| Total Construction Period | |

1.8.2 Operation Schedule

Table 1.11: Operation Schedule of the Proposed Project/ Industry

| Particulars | Description |
|---|-------------|
| Date of Starting Trial Operation | |
| Date of Starting actual Operation | |
| Number of Shifts | |
| Total Number of Working Hours in Each Shift | |

2 Impact Identification

For impacts that are assumed to be caused by the project, please check the box "Assumed" bellow. If the impact is not likely to be caused by the project, please check "None". For each assumed impact, please check the box that implies the nature of the impact; either "Adverse" or "Beneficial".

Table 2.1: Checklist for Impact Identification

| Project Phase | Action Affecting Environmental Resources & Values | Significant Environmental Impacts | | Туре | | Comments |
|---------------|--|--------------------------------------|---------|---------|------------|----------|
| | | None | Assumed | Adverse | Beneficial | |
| Construction | Run off erosion | | | | | |
| Stage | Occupational Health and Safety | | | | | |
| | Sanitation diseases hazard | | | | | |
| | Noise/vibration hazard | | | | | |
| | Traffic congestion | | | | | |
| | Air Quality | | | | | |
| | Employment (Social) | | | | | |
| Operation | Water Quality | | | | | |
| Stage | Impact of solid waste | | | | | |
| | Air quality | | | | | |
| | Occupational health and Safety | | | | | |
| | Odor hazard | | | | | |
| | Traffic congestion | | | | | |

| Project Phase | Action Affecting Environmental Resources & Values | Significant Environmental Impacts | | Туре | | Comments |
|---------------|--|--------------------------------------|---------|---------|------------|----------|
| | | None | Assumed | Adverse | Beneficial | |
| | Noise and Vibration | | | | | |
| | Impact of Hazardous waste | | | | | |
| | Employment (Social) | | | | | |

3 Implementation structure of PCM

For PCM to take effect, it is necessary to identify people responsible for performance of impact mitigation/prevention actions, and also those responsible for having control over the given actions. Their roles must be defined at all stages of the project implementation. Personnel involved in the implementation must be listed in the "Roles and Responsibility" Sections below:

3.1 Implementation Structure at Construction Phase

3.1.1 Roles and Responsibility of PCM Implementation Team

Table 3.1: Roles and Responsibility of PCM Implementation Team in Construction Stage

| Function or Responsibility | Name |
|---|------|
| Responsible Section/ Position for PCM Implementation/ Environmental Conservation | |
| Environmental Monitoring | |
| Responsible Section/ Position for Occupational Health & Safety | |

3.2 Implementation Structure at Operational Phase

3.2.1 Roles and Responsibility of PCM Implementation Team

Table 3.2: Roles and Responsibility of PCM Implementation Team in Operation Stage

| Function or Responsibility | Name |
|---|------|
| Responsible Section/ Position for PCM Implementation/ Environmental Conservation | |
| Environmental Monitoring | |
| Responsible Section/ Position for Occupational Health & Safety | |
| Responsible Section/ Position for Energy Saving | |

4 Mitigation Measures

4.1 Water Quality Management

4.1.1 Erosion Management during Construction Stage

Please put check mark in the box(s) suggesting mitigation measure for storm water runoff below.

Table 4.1: Erosion Management during Construction Stage

| Issue during Construction | Mitigation Measures | Responsible Party |
|-------------------------------------|---|-------------------------|
| Storm water Runoff | ☐ Sediment Trap* by Digging temporary pond in the construction site | ☐ Investor ☐ Contractor |
| ☐ Sediment Trap by using Steel Tank | | |

^{*}Sediment Trap: An artificial pond that collets runoff. As the sediment sinks to the bottom of the pond, the clean water on top can be pumped out.

4.1.2 Wastewater Management System during Operation Phase

Please fill up only the boxes containing the types of wastewater and the corresponding mitigation measures listed below that are applicable for the project. If the industry doesn't produce any particular type of wastewater, then <u>please leave the boxes blank</u>.

Table 4.2: Wastewater Management System during Operation Phase

| Water Input | Type of Wastewater from Production Process | Output – 1 Before Treatment | Treatment Process* | Output – 2 After Treatment | Responsible Party |
|---------------------|--|-----------------------------------|-----------------------|-----------------------------------|--------------------------|
| Supplied | Effluent from Production | ☐ Organic ☐ Heavy Metal | | Direct Discharge into a Waterbody | ☐ Developer |
| m ³ /day | Process | ☐ Acid | | m ³ /day | ☐ Investor |
| Recycled | | □ Alkali | | Sent to CETP | ☐ Outsourced Third Party |
| m³/day | | Flow Rate | | m³/day Recycle | |
| Other | | m ³ /day | | m³/day | |
| m ³ /day | | | | | |
| 1117 0119 | Sewage | Flow Rate | | Discharge into a Waterbody | ☐ Developer |
| | | m ³ /day | | m ³ /day | □ Investor |
| | | | | Sent to STP m ³ /day | ☐ Outsourced Third Party |

^{*}List of Effluent Treatment Processes:

Table 4.3: List of Possible Effluent Treatment Technologies

| Type of Treatment Process | Name of Treatment Process |
|----------------------------------|--|
| | ☐ Screening (To remove fiber and solid material) |
| | ☐ Equalization (To equalize water quality and flow as a pretreatment) |
| Dl. dad | ☐ Grit Removal (To remove large sized solid material) |
| Physical | ☐ Oil-Water Separator (To separate oil from the waste water and removing) |
| | ☐ Sedimentation (To remove solid pollutant in the sedimentation tank) |
| | ☐ Others:- |
| | Adsorption (To remove pollutant with adsorption materials such as active carbon) |
| | Disinfection (To disinfect pathogenic bacteria using chlorine / chemical agent) |
| | pH Correction (To neutralize treated water using acid /alkali) |
| Chemical | Flocculation/Coagulation (To remove pollutant from the waste water with |
| | using coagulation /flocculation agent) |
| | ☐ Chemical Oxidation (To oxidize organic pollutants to less dangerous or |
| | harmless substances.) |
| | Others:- |
| | Sequencing Batch Reactor (SBR) (To remove organic compound through |
| | repeating several treatment processes with activated sludge) |
| | Activated Sludge (To remove organic compound through biological process which is activated by aeration) |
| | Aerated Lagoon (To remove organic compound in the pond with artificial |
| | aeration for promoting biological oxidation) |
| | ☐ Biological Contactor (To remove organic compound in the wastewater by |
| Organia | contacting with biological layer which grow in the surface of the material such |
| Organic | as rotated disk) |
| | Trickling Filter (To remove organic compound in the waste water through the fixed bed of rocks, lava, coke, gravel, slag, polyurethane foam with aerobic |
| | condition) Stabilization Pond (To remove organic compound in the pond) |
| | ☐ Anaerobic Digestion (Method for treating sludge produced at sewage |
| | treatment plants to reduce volume of the sludge) |
| | Others:- |
| | ☐ Thickening |
| | ☐ Heat-Drying |
| | □ Burning in Kiln |
| Sludge Treatment | □ Digestion |
| | ☐ Dewatering |
| | ☐ Others:- |
| | ☐ Ion Exchange |
| | ☐ Membrane Filtration |
| | Reverse Osmosis |
| Other Processes | Activated Carbon Adsorption |
| Onici i iocesses | |
| | Electrocoagulation (To remove emulsified oil, total petroleum hydrocarbons, refractory organics, suspended solids, and heavy metals) |
| | Septic Tank and Soak Well |
| | Others:- |
| | <u></u> |

4.2 Solid Waste Management

Please fill up only the boxes containing the types of wastes and the corresponding mitigation measures that are applicable for the project. If the industry doesn't produce any particular type of waste, then please leave the boxes blank.

Table 4.4: Solid Waste Management System

| Type of Waste | Category | Amount of the Waste | Generated Process/ Facility | Content/ Substances | Treatment Method | Responsible Party |
|-----------------------------|---------------------------------|---------------------|--|-------------------------------------|--|-------------------------------------|
| Sludge | □ Non- Hazardous | T/day | □ ETP □ STP | ☐ Organic Carbon ☐ Fibers | ☐ Heat-Drying ☐ Burning in Kiln ☐ Digestion ☐ Dewatering ☐ Dumping in Landfill ☐ Others:- | |
| | □ Hazardous | T/day | □ ЕТР | ☐ Heavy Metal ☐ Acid | ☐ Heat-Drying ☐ Burning in Incinerator ☐ Dewatering ☐ Others:- | ☐ Investor ☐ Outsourced Third Party |
| Liquid General Solid Waste | Hazardous Hazardous Hazardous | T/day | Production Process | ☐ Heavy Metal ☐ Flammable substance | ☐ To hand over to authorized vendors | |
| | □ Non- Hazardous | T/day | Production Process From common facilities (Kitchen, | ☐ Scrap Metal ☐ Scrap Fabric | ☐ To sell for Recycling ☐ To hand over to authorized collectors | |

| Type of Waste | Category | Amount of the Waste | Generated Process/ Facility | Content/ Substances | Treatment Method | Responsible Party |
|------------------|---------------------|---------------------|---|-----------------------------|---|----------------------|
| | | | Canteen etc.) | □ Biodegradable Waste | ☐ To dump in Designated Landfill | |
| E-waste | □ Hazardous | T/day | ☐ Used Battery ☐ Production Process ☐ Old Electronics | ☐ Lead (Pb) ☐ Acid | ☐ To sell for Recycling ☐ To hand over to authorized vendors | |
| | □ Non- Hazardous | T/day | ☐ Battery Parts ☐ Old Electronic parts | ☐ Plastic ☐ Glass ☐ Cables | ☐ To dump in Landfill ☐ To sell for Recycling ☐ To hand over to authorized collectors | |

4.3 Air Quality Management

Please fill up only the boxes containing the Air Pollutants and the corresponding mitigation measures that are applicable for the project. If the industry doesn't produce any particular type of Air Pollutants, then <u>please leave the boxes blank</u>.

Table 4.5: Air Quality Management System

| Phase of Project | Concerns | Mitigation Measures | Responsible Party |
|-----------------------|----------|---------------------|----------------------|
| Construction Phase | | ☐ Sprinkling Water | ☐ Investor |

| Phase of Project | Concerns | | Responsible Party | |
|---------------------|--|--|---|-------------------------------------|
| | Dust Control | | □ Road Sweeping around construction site □ Installing Wheel Washing System* on the entrance of construction site □ Vegetation of the empty place □ Other | □ Contractor |
| Operation Phase | Emission Gas Flow Rate (m³/h)*** | Pollutants □ Dust/Soot** | Mitigation Measures | |
| | m³/h | ☐ Chlorine ☐ Lead ☐ Mercury ☐ Sulfur ☐ Dioxide**** | | ☐ Investor ☐ Outsourced Third Party |

Cyclone Scrubber: Removes Particulate Matter (PM) from air, gas or liquid stream without the use of filters through vortex separation.

Wet Scrubber: In a wet scrubbing process, liquid or solid particles are removed from gas stream by transferring them to liquid. **Venturi Scrubber:** A Venturi scrubber consists of three sections: a converging section, a throat section, and a diverging section. The inlet gas stream enters the converging section and, as the area decreases, gas velocity increases. Liquid is introduced either at the throat or at the entrance to the converging section.

Electrostatic Precipitator: An electrostatic precipitator is a type of filter that uses static electricity to remove soot and ash from exhaust fumes before they exit the smokestacks.

Bag Filter or Baghouse: A typical Baghouse or Bag Filter has a tube sheet to which the bags are attached, an inlet for dirty air and an outlet for clean air, and an opening at the bottom for collected dust to drop out.

*** The condition for measuring exhaust flow rate is SATP (25°C, 1 bar)

**** For reduction of SO₂, the following method can be used:

^{*}Wheel Washing System: A wheel washing system is a system for cleaning the tires of trucks when they are leaving a site, to control and eliminate the pollution of public roads.

^{**}Any of the following measures can be used for mitigation of dust in operation stage:

Flue-gas desulfurization (FGD): FGD is a technology of removing SO_2 from flue gas by dissolving the SO_2 in an alkaline sorbent, such as limestone or lime, or seawater.

4.4 Occupational Health and Safety Measures

Please put check mark in the boxes that suggest safety measures for occupational health. If any protective gear is not to be used for occupational safety, please leave the box blank.

Table 4.6: Occupational Health and Safety Measures

| Phase of Project | Measures to be taken for Occupational Safety | Responsible Party |
|-----------------------|--|--------------------------|
| | ☐ Helmet | |
| | ☐ Safety Boots | |
| | ☐ Safety Belts | |
| | ☐ Safety Gloves | □ Contractor |
| Construction Phase | ☐ Safety Vest | ☐ Investor |
| | □ Ear Plug | |
| | ☐ Safety Goggles | |
| | ☐ Health and Safety Training | |
| | Others | |
| | ☐ Helmet | |
| | ☐ Safety Boots | |
| Operational | ☐ Safety Belts | |
| Phase | ☐ Safety Gloves | ☐ Outsourced Third Party |
| | ☐ Safety Vest | |
| | □ Ear Plug | |

| Phase of Project | Measures to be taken for Occupational Safety | Responsible Party |
|---------------------|--|-------------------|
| | ☐ Safety Goggles | |
| | ☐ Health and Safety Training | |
| | Others | |

4.5 Noise Pollution Management Plan

Please put check marks on the possible sources of noise and the corresponding mitigation measures for the noise pollution. If the project is not likely to cause noise pollution at any stage, please leave that box blank.

Table 4.7: Noise Pollution Management Plan for Proposed Project

| Phase | Noise Source | Mitigation Measures | Responsible Company/ Institution |
|--------------|---------------------------|--|--|
| Construction | Trucks, Vehicle | Contractor will establish the speed limit in the site and all drivers must follow the standard. | |
| | | Contractor will set the sign board of the maximum speed in the site. | Contractor |
| | | Contractor will instruct drivers to stop engine when vehicles is parked. | |
| | | Other | |
| | Construction Machinery | Contractor will instruct drivers to stop engine when vehicles in the parking. | Contractor |
| | Site Generator | Other | |
| Operational | Trucks, Vehicle | Entrepreneur will establish standard of the cruise speed in the site and all drivers must follow the standard. | Investor |
| | | Entrepreneur will set the sign board of the maximum speed in the site. | |
| | | Entrepreneur will instruct drivers to stop engine when vehicles in the parking. | |

| Phase | Noise Source | | Noise Source Mitigation Measures | | Responsible Company/ Institution |
|-------|--------------|-------------------------|----------------------------------|---|--|
| | | | | Other | |
| | | Processing Machinery | | Processing machines will be installed in the building. | Investor |
| | | Water pump of ETP | | If machines will be installed out of the building, entrepreneur should improve the sound proof enclosure to these machines. | |
| | | Cooling Tower | | Other | |

5 Monitoring Plan

5.1 Construction Phase

Please list the monitoring plan for the construction phase of the project below.

Table 5.1: Monitoring Plan for Construction Phase

| Issue/Impact | Monitoring parameters/Items | Monitoring method | Time/ Frequency | Standards/Monitoring Indications | Responsibility |
|--------------|-----------------------------|-------------------|-----------------|-------------------------------------|----------------|
| | | | | | |
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5.2 Operational Phase

Please list the monitoring plan for the construction phase of the project below.

Table 5.2: Monitoring Plan for Operation Phase

| Issue/Impact | Monitoring parameters/Items | Monitoring method | Time/ Frequency | Standards/Monitoring Indications | Responsibility |
|--------------|-----------------------------|-------------------|-----------------|-------------------------------------|----------------|
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